



RT-607E plus Ver.03

DIGITAL THERMOSTAT WITH
EVENT SCHEDULE



Event
Schedule



Functions
Lock



Control
Functions
Shutdown



Sitrad
Supervisory
system



Serial
programming



IP 65
FRONT
Protection
level



EVOLUTION

RT607EPLV04-05T-16701-2606

1. DESCRIPTION

Digital temperature controller and indicator combined with a time scheduler which allows the user to configure up to eight daily events, with programmable start and end time, which may be daily, weekly or split into business days and weekends. It allows the user to activate the load manually even out of the events. In addition to that, it offers parameters for recirculation and protection of water heaters. With the sensor disabled it works as a time scheduler only. It includes serial communication for connection to Sitrad.

2. SAFETY RECOMMENDATIONS

- Check the controller for correct fastening;
- Make sure that the power supply is off and that it is not turned on during the controller installation;
- Read the present manual before installing and using the controller;
- Use adequate Personal Protective Equipment (PPE);
- For application at sites subject to water spills, such as refrigerated counters, install the protecting vinyl supplied with the controller;
- For protection under more critical conditions, we recommend the Ecase cover, which we make available as an optional item (sold separately);
- The installation procedures should be performed by a qualified technician.

3. APPLICATIONS

- Air Conditioning
- Water heaters
- Displays with static coils
- Defrost control
- Ovens, injection machines
- All processes that require time scheduling

4. TECHNICAL SPECIFICATIONS

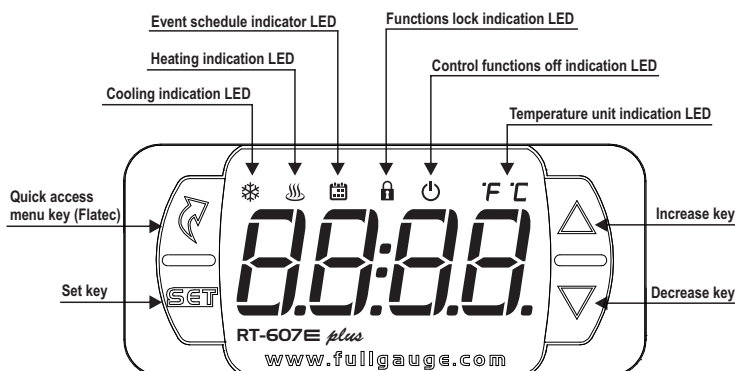
Electric supply	RT-607E plus: 115 or 230 Vac $\pm 10\%$ (*) (50/60 Hz) RT-607EL plus: 12 or 24 Vac/dc $\pm 10\%$ (*)
Approximate consumption	0.7 VA
Control temperature	-50 to 105°C (-58 to 221°F) (**)
Operating temperature	0 to 50 °C / 32 to 122°F
Minimum interval between events	10 minutes
Maximum current/power per output	THERM - Thermostat control output: 16(12)A 250Vac 2HP EVENT - Event schedule activation output: 10A / 240Vac ¼ HP
Operating humidity	10 to 90% RH (no condensation)
Dimensions (mm)	76 x 34 x 77 mm (WxHxD)
Dimensions for cutting - to fasten the instrument	71 $\pm$ 0.5 x 29 $\pm$ 0.5 mm (see image V)

(*) Acceptable variation in relation to the rated voltage.

(**) This device can measure and control temperatures of up to 200°C when used in conjunction with a model SB59 silicon sensor cable (sold separately)

Note: Sensor cable length can be increased to up to 200 meters by the user by using a PP 2 x 24 AWG cable.

5. INDICATIONS AND KEYS



6. WIRING DIAGRAM

6.1. Identifications (see Images I to IV)

- Image I: RT-607E plus, supplied at 115 Vac.
- Image II: RT-607E plus, supplied at 230 Vac.
- Image III: RT-607EL plus, supplied at 12 Vac/dc.
- Image IV: RT-607EL plus, supplied at 24 Vac/dc.

Image I: RT-607E plus - 115Vac

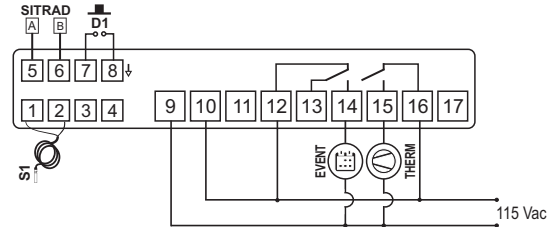


Image II: RT-607E plus - 230 Vac

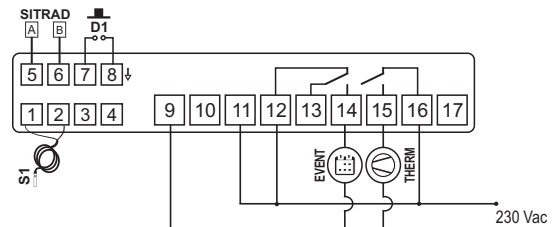


Image III: RT-607EL plus - 12Vac/dc

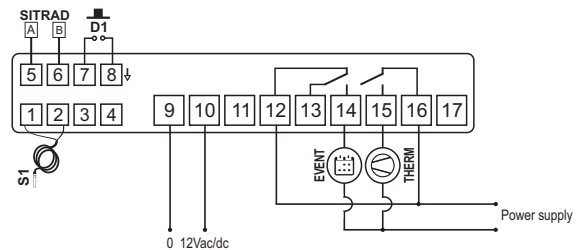
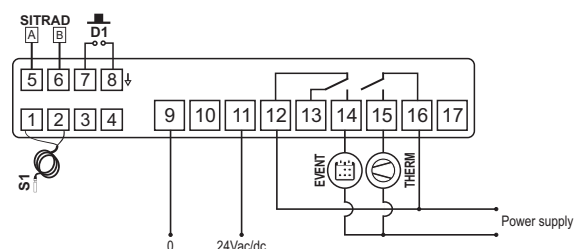
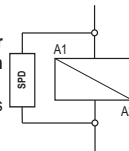


Image IV: RT-607EL plus - 24Vac/dc



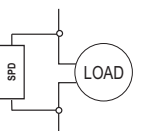
Surge Protective Device (SPD) (sold separately)

Wiring diagram for installation of SPD in magnetic contactor
A1 and A2 are the terminals of the contactor coil.



Wiring diagram for installation of SPD in line with loads

For direct drive take in to consideration the specified maximum current.



6.2. Temperature sensor connection

- Connect the sensor wires to terminals '1 and 2': the polarity is not relevant.

- Length of the sensor cables can be increased by user himself to up to 200 meters, using a PP 2x24 AWG cable.

IMPORTANT

INSTRUMENTS IN THE EVOLUTION SERIES HAVE TWO DIFFERENT TERMINAL SIZES, BUT BOTH ARE COMPATIBLE WITH THE SCREWDRIVER 2.0mm. USING THE APPROPRIATE TOOLS DURING INSTALLATION ENSURES A LONGER LIFE AND THE PROPER OPERATION OF THE PRODUCTS.

6.3. Controller power supply

Use the pins according to table below, considering the set version:

Pins	RT-607E plus	RT-607EL plus
9 and 10	115 Vac	12 Vac/dc
9 and 11	230 Vac	24 Vac/dc

6.4. Recommendations of IEC60364 standard

- Install overload protectors in the controller supply.
- Install transient suppressors – suppressor filter RC – in the circuit to increase the service life of the controller relay. See connection instructions of the filter on the previous page.
- The sensor cables may be together, but not in the same conduit where the power supply of the controller and/or of the loads passes through.

7. FASTENING PROCEDURE

- Cut out the panel plate (Image V - item 13) where the controller shall be fastened, with sizes $X=71\pm0,5\text{ mm}$ and $Y=29\pm0,5\text{ mm}$;
- Remove side locks (Image VI - item 13); to do that, compress the central elliptical part (with the Full Gauge Controls logo) and displace the locks backwards;
- Introduce the controller in the notch made on the panel, inwards;
- Place the locks again and then displace them until they compress into the panel, fastening the controller to the housing (see arrow indication in Image VI - item 13);
- Perform the electric installation as described in item 6;
- Adjust the parameters as described in item 8.

ATTENTION: for installations requiring liquid tight sealing, the notch sizes for the controller installation should be no more than 70.5x29mm. The side locks should be fastened so that they press the sealing rubber avoiding infiltration between the notch and the controller.

Protector vinyl - Image VII (item 13)

It protects the controller when installed at a site subject to water spills, such as refrigerated counters. This adhesive vinyl is supplied with the instrument in the package.

IMPORTANT: Make the application only after completing the electrical connections.

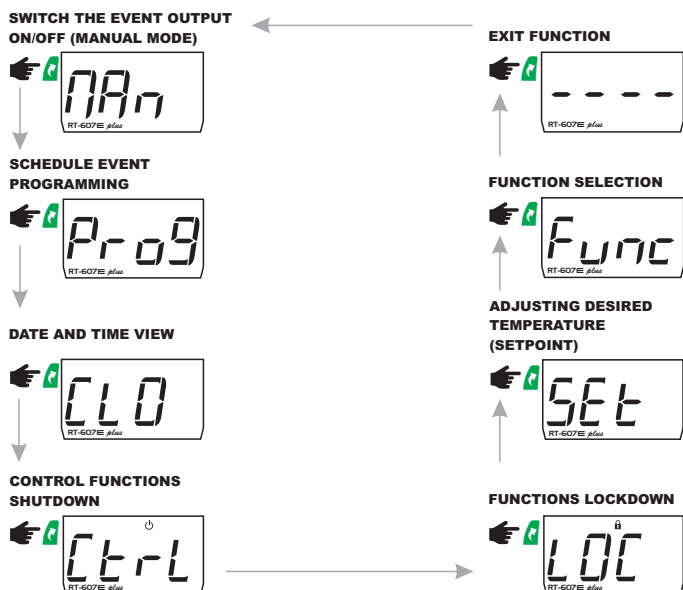
- Retreat the side locks (Image VI - item 13);
- Remove the protective film from the adhesive vinyl face;
- Apply the vinyl over the entire upper part, bending the flaps, as indicated by the arrows - Image VII (item 13);
- Reinstall the locks.

NOTE: The vinyl is transparent, allowing visualization of the wiring system of the instrument.

8. OPERATIONS

8.1. Quick Access Menu Map

To access or browse the quick access menu use the **Q** key (quick touch) while the controller is displaying the temperature/time. With each touch the next function in the list is displayed. To confirm use the **Q** key (quick touch). See chapter 8.3 for more details. The map of functions is shown below:



8.2. Quick access keys map

When controller is on temperature/time display mode, the following keys can be used as a shortcut for the following functions:

	Hold down for 2 seconds: setpoint adjustment (desired temperature).
	Quick touch: the current day, month, year, day of the week, hour, and minute/temperature will be shown in sequence on the display.
	Quick touch: display of the maximum and minimum measurements recorded.
	Hold down for 2 seconds: clear history when records are being displayed.
	Hold down for 10 seconds: manual activation of the event output.
	Quick touch: enter the quick access menu.
	Hold down for 5 seconds: control functions shutdown.
	Enters function selection.

8.3. Basic operations

8.3.1. Adjusting setpoint (desired temperature)

Hold the **SET** key down for 2 seconds until the message **SEt** is displayed. The adjusted control temperature will be displayed when the key is released. Use the **Q** or **Q** key to change the value and then press **Q** to save. The desired temperature can also be changed in the quick access menu, (see map on item 8.1).

8.3.2. Functions lock

The use of the functions lock brings greater security to the operation of the instrument. When it is active, the setpoint and other parameters can be visible to the user, but are protected against undue changes **F15**=2 or you can block changes of control functions and leave the adjustment of the setpoint enabled **F15**=1. Using the **Q** key (quick touch), access the function **LOC** in the quick access menu, confirm by pressing **Q** (quick touch), then the message **LoC** will be displayed. After that keep the **Q** key pressed for the time configured for the functions lock **F16** until **LoC** is displayed. The message **LoC** will be displayed indicating the function lock is activated upon releasing the key.



To unlock, turn the controller off and then turn it on again with the **Q** key pressed. Keep the key pressed until **LoC** is displayed. Keep the key pressed for 10 seconds and the message **LoC** will be displayed indicating the function lock is deactivated upon releasing the key.

8.3.3. Control functions shutdown

Turning the control functions off allows for the controller to operate just as an indicator of temperature, keeping the control outputs and the alarms disconnected. Use of this feature is enabled or not by the control functions shutdown function **F17**. When enabled, the control and alarms functions are turned off (**LoC** **LoC**) or on (**LoC** **LoC**) through the quick access menu in the option **LoC**. When the control functions are off the message **LoC** will then be displayed alternately with the temperature and the other messages.

Except when **F17** is equal to 3 or 4, in which case the display is switched off, keeping only the **LoC** icon on.



NOTE: It is also possible to switch the control functions on/off by pressing the **Q** key for five seconds.

NOTE: When switching the control functions back on, RT-607E plus will continue to respect the functions "F06 - Minimum thermostat output off time".

8.3.4. Minimum and Maximum Temperature Record

Holding the **Q** key down (quick touch) or also via the quick access menu, will cause the message **LoC** to be displayed and the minimum and maximum temperatures to be recorded.

NOTE: If the **Q** key is pressed while the events are being displayed the values will be reset and the message **LoC** will be displayed.

NOTE: If the temperature sensor is disabled the messages **LoC** and **LoC** will be displayed.

8.3.5. View current date and time

Quickly pressing the **Q** key makes possible to view the current date and time set in the controller. However the display will show sequentially the current day (**LoC**), month (**LoC**), year (**LoC**), weekday (**LoC**), hour and minute (**LoC**) and if the preferred view set in **F09** is **LoC**, the temperature is also displayed. It is also possible to view the date and time through the quick access menu in the option **LoC**.

8.3.6. Manual triggering of event output

Pressing the key **Q** for 10 seconds activates an event manually. This will be deactivated after the time set in the **F09** function has elapsed. Pressing the key **Q** again for 10 seconds deactivates the manual operation. When activating the manual trigger, the **LoC** message and the **LoC** message are displayed when you turn off the manual trigger. It is also possible to perform the activation in the **LoC** menu.

8.3.7. Date and time adjustment

Through the quick access menu, the **LoC** option allows you to set controller date and time. Use **Q** or **Q** to change the value and press **Q** when ready to save the configured value. If the date entered is invalid, the message **LoC** will be shown on the display.

Example 1 (correct access code entered):

LoC - day **LoC** - month **LoC** - year **LoC**
 time flashing minute flashing

IMPORTANT:

The controller has an auxiliary internal power supply to keep the clock running for at least 72 hours in case of a power cut. If the controller remains off for a long period of time, the message **LoC** may be displayed to indicate that the clock is not programmed. In this case, the date and time must be adjusted and the controller must be kept on for 10 hours to fully recharge the auxiliary power supply.

NOTE: To set the date and time through the menu outside the facilitated menu, it is necessary to enter the access code 123.

- Press the key **Q** (quick touch) simultaneously, **Q** and **Q** (quick touch), the **LoC** option appears, asking you to enter the access code.
- Press **Q** and enter the access code 123 using the **Q** or **Q** keys, confirming with the key **Q**. The **LoC** option will again appear.
- Navigate through the menu using the **Q** or **Q** keys until **LoC** appears, and then press **Q** key.

If the controller's clock is not programmed (message **LoC**) it is possible to adjust the time even when the functions are locked (message **LoC**). Under these conditions the clock adjustment is enabled and the other functions remain locked. After the clock is adjusted the adjustment function is locked again.

8.3.8. Event schedule programming

This option allows entering the values of the time intervals for each event. Data input depends on the configured operation mode. Up to eight events may be configured for each day. The start time and end time of each event is set using options $\overline{0n1}$ to $\overline{0n8}$ $\overline{0FFB}$, where:

$\overline{0n1}$ - Start time of the 1st event.

$\overline{0FFB}$ - End time of the 1st event.

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$\overline{0n8}$ - Start time of the 8th event.

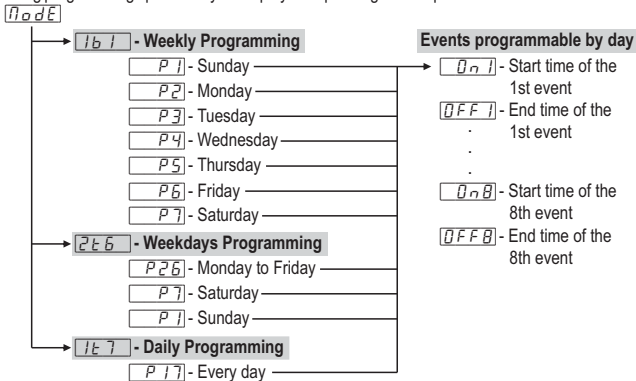
$\overline{0FFB}$ - End time of the 8th event.

NOTE: To program the event schedule outside the facilitated menu, it is necessary to enter the access code 123. From the menu, press the key $\overline{123}$ (quick touch) until you reach the $\overline{PrOg}$ menu, skip steps a and b and then press $\overline{123}$ (quick touch).

a) Press $\overline{123}$ and $\overline{123}$ (quick touch) simultaneously, the option $\overline{Code}$, will be displayed to request the access code.

b) Press $\overline{123}$ and enter the access code 123 using the $\overline{123}$ or $\overline{123}$ key, confirming with $\overline{123}$. The option $\overline{Code}$ will appear again.

c) Browse the menu using the $\overline{123}$ or $\overline{123}$ key until the option $\overline{PrOg}$ appears, and then press $\overline{123}$. The following programming options may be displayed depending on the operation mode:



If it is not necessary to use all the eight events then they may be configured in the disabled mode by increasing the switch off time ($\overline{0FFB}$ for instance) until $\overline{0FFB}$ is displayed. It is also possible to configure an event to cross midnight by incrementing the switch off time until the option $\overline{LrO}$ is displayed and adjusting an event for the following day starting at 12:00 AM.

d) The time configured for the chosen event will be displayed. Use the $\overline{123}$ or $\overline{123}$ key to change the time and press $\overline{123}$ again to return to the event programming menu.

e) To leave the event programming menu and return to the home screen, press $\overline{123}$ until the message $\overline{---$ is displayed.

NOTE: By default, the event schedule leaves the factory with the same events for every day of the week, and the schedules defined as follows:

$\overline{0n1}$ - Opening time of 1st event: 04:00

$\overline{0FFB}$ - End time of 1st event: 08:00

$\overline{0n2}$ - Start time of the 2nd event: 17:00

$\overline{0FFB}$ - End time of the 2nd event: 21:00

Other events are disabled.

NOTE 2: When the event schedule operation mode is changed all events return to the default.

8.3.9. Unit Selection

To select the units that the system will use to operate, press $\overline{123}$ and $\overline{123}$ simultaneously as the temperature is being displayed, enter the option $\overline{Code}$ using the access code $\overline{231}$ and then press $\overline{123}$. Then select the desired unit ($\overline{0C}$ or $\overline{0F}$) using the $\overline{123}$ $\overline{123}$ keys, and press $\overline{123}$ to confirm.

NOTE: Whenever the units are changed, the functions' configuration assumes the factory default, so they need to be configured again.

8.4. Advanced operations

8.4.1. Adjustment of the parameters

Parameter adjustment can be done through the quick access menu ($\overline{123}$) by accessing the option $\overline{Func}$, or by pressing $\overline{123}$ and $\overline{123}$ simultaneously when the temperature/time is being displayed.

The following options will be displayed:

$\overline{Code}$ Entry to the access code

$\overline{Func}$ Change the advanced parameters

$\overline{Hode}$ Event schedule operation mode

$\overline{PrOg}$ Event schedule programming

$\overline{LrO}$ Adjustment or visualization of the date and time

Select the desired function using the $\overline{123}$ and $\overline{123}$ keys. Press $\overline{123}$ (quick touch) after selecting the function to view its value. Use $\overline{123}$ or $\overline{123}$ to change the value and press $\overline{123}$ when ready to save the configured value and return to the functions menu. To leave the menu and return to the normal operating mode (temperature indication), hold down $\overline{123}$ (long touch) until $\overline{---$ appears.

Note: If the function lock is active, the controller will show the message $\overline{LrO}$ in the display upon pressing $\overline{123}$ or $\overline{123}$ and will not allow the adjustment of the parameters.

8.4.2. Access code

To change the parameters or adjust the clock, select the $\overline{Code}$ option by pressing $\overline{123}$ (quick touch) and entering the access code 123 (one hundred and twenty-three) using the $\overline{123}$ or $\overline{123}$ key, and confirm with $\overline{123}$.

8.4.3. Event schedule operation mode

In the main menu (after entering the code 123) select the option $\overline{Hode}$ and then the desired function using the $\overline{123}$ or $\overline{123}$ keys. The factory default for the controller is $\overline{1t7}$ - **Daily Programming**.

To leave the menu and return to the normal operating mode (temperature indication), hold down $\overline{123}$ (long touch) until $\overline{---$ appears.

$\overline{1b1}$ - **Weekly Programming:** In this mode the instrument can configure up to 8 events for each day of the week.

$\overline{2t5}$ - **Weekdays Programming:** In this mode, the instrument keeps the same events from weekdays (Monday to Friday) and allows you to program different events for Saturday and Sunday.

$\overline{1t7}$ - **Daily Programming:** In this mode, the instrument keeps the same events for all days of the week.

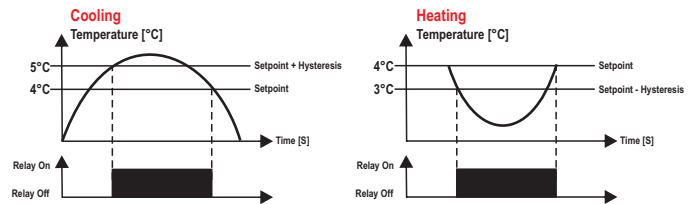
8.5. Parameters table

Fun	Description	CELSIUS				FAHRENHEIT			
		Min	Max	Unit	Standard	Min	Max	Unit	Standard
$\overline{F01}$	Temperature control differential (hysteresis)	0.1	20.0	°C	1.0	1	36	°F	2
$\overline{F02}$	Sensor indication offset	-5.1(off)	5.0	°C	0.0	-10(off)	9	°F	0
$\overline{F03}$	Minimum setpoint allowed to the end user	-50	200	°C	-50.0	-58	392	°F	-58
$\overline{F04}$	Maximum setpoint allowed to the end user	-50	200	°C	105.0	-58	392	°F	221
$\overline{F05}$	Operation mode	0(cool.)	1(heat.)	-	1(heat.)	0(cool.)	1(heat.)	-	1(heat.)
$\overline{F06}$	Minimum thermostat output off time	0(no)	999	sec.	0(no)	0(no)	999	sec.	0(no)
$\overline{F07}$	Link the thermostat to the event schedule	no	yes	-	yes	no	yes	-	yes
$\overline{F08}$	Event schedule link mode	0	7	-	0	0	7	-	0
$\overline{F09}$	Time for manual activation of the event output	0(no)	999	min.	120	0(no)	999	min.	120
$\overline{F10}$	Preferred measurement view	temp.	all	-	temp.	temp.	all	-	temp.
$\overline{F11}$	Recirculation - Scan time	0(no)	999	min.	0(no)	0(no)	999	min.	0(no)
$\overline{F12}$	Interval between scans	0(no)	999	min.	0(no)	0(no)	999	min.	0(no)
$\overline{F13}$	Maximum time the thermostat output remains on without reaching the setpoint	0(no)	999	min.	0(no)	0(no)	999	min.	0(no)
$\overline{F14}$	Thermostat output off time in state of alarm for not reaching the setpoint	1	999	min.	1	1	999	min.	1
$\overline{F15}$	Digital input operation mode	0(off)	2	-	0(off)	0(off)	2	-	0(off)
$\overline{F16}$	Digital filter intensity applied to the sensor	0(no)	9	-	0(no)	0(no)	9	-	0(no)
$\overline{F17}$	Function lock mode	0	2	-	0	0	2	-	0
$\overline{F18}$	Time for functions lock	15	60	sec.	15	15	60	sec.	15
$\overline{F19}$	Control functions shutdown	0(no)	4	-	0(no)	0(no)	4	-	0(no)
$\overline{F20}$	Address of the instrument in the RS-485 network	1	247	-	1	1	247	-	1

8.5.1. Description of parameters

F01 - Temperature control differential (Hysteresis):

It is the difference in temperature (hysteresis) between TURNING ON and OFF the cooling (or heating). **Example:** One wants to control the temperature at 4.0 °C with a differential of 1.0 °C. Therefore, the cooling is switched off at 4.0 °C and switched back on at 5.0 °C (4.0 + 1.0), in the heating mode the output is switched off at 4 °C and is switched on again at 3 °C (4.0 - 1.0), as per the charts below:



F02 - Sensor indication offset:

It allows compensating possible deviations in the temperature reading caused by the replacement of the sensor or changes in the cable length. The temperature sensor can be switched off by adjusting this function to the minimum value until the message $\overline{0FFB}$ is displayed. Under these conditions the thermostat is disabled and the THERM output changes to the same state as the EVENT output.

F03 - Minimum setpoint allowed to the end user:

Avoids regulation of excessively low setpoint temperatures by mistake.

F04 - Maximum setpoint allowed to the end user:

Avoids regulation of excessively high setpoint temperatures by mistake.

F05 - Operation mode:

Allows selecting the controller operation mode.

$\overline{0}$ - Refrigeration

$\overline{1}$ - Heating

F06 - Minimum thermostat output off time:

It is the minimum time the thermostat output will remain off, i.e. the length of time between the last stop and the next start up. It is used to relieve the discharge pressure and increase the service life of compressor. This time is also used as an activation delay when the controller is switched on. This function can be switched off by setting it at the minimum value 0 $\overline{no}$.

F07 - Link the thermostat to the event schedule:

This option allows linking the operation of the thermostat output to the event schedule. If the option 0 (no) is selected, the thermostat output will be controlled by the temperature only. In the case of option 1, the thermostat output will be controlled by the temperature and will only be activated with a valid event in the schedule.

F08 - Event Schedule link mode:

This function allows the user to define whether the thermostat will work together with the event output or not. Case the thermostat is linked to the event calendar (F07 = On), this function will inform which events (times) the THERM and EVENT outputs will work. Otherwise, only EVENT events will be selected.

$\overline{0}$ THERM linked to events 1,2,3,4,5,6,7 and 8.

$\overline{1}$ EVENT linked to events 1,2,3,4,5,6,7 and 8.

$\overline{2}$ THERM linked to event 1.

$\overline{3}$ EVENT linked to events 2,3,4,5,6,7 and 8.

$\overline{4}$ THERM linked to events 1,2.

$\overline{5}$ EVENT linked to events 3,4,5,6,7e 8.

$\overline{6}$ THERM linked to events 1,2,3.

$\overline{7}$ EVENT linked to events 4,5,6,7e and 8.

$\overline{8}$ THERM linked to events 1,2,3,4.

$\overline{9}$ EVENT linked to events 5,6,7e 8.

$\overline{10}$ THERM linked to events 1,2,3,4,5.

$\overline{11}$ EVENT linked to events 6,7 and 8.

$\overline{12}$ THERM linked to events 1,2,3,4,5,6.

$\overline{13}$ EVENT linked to events 7 and 8.

$\overline{14}$ THERM linked to events 1,2,3,4,5,6,7.

$\overline{15}$ EVENT linked to event 8.

Time for which the event output remains on when manually activated. After this time has elapsed the event output returns to the automatic operation. This function can be switched off by setting it at the minimum value 0 .

ALL - Switches between temperatures (if sensor is enabled) and time.

NOTE: If the temperature to switch on the thermostat is reached the scan cycle is restarted.

This function can be switched off by setting it at the minimum value 0 .

☐ Off

☐ 1 Activate / deactivate manual override (NO button)

☐ 2 Activate / deactivate manual activation (NF button)

☐ D Do not allow the function lock.

☐ I It allows a partial lock where the control functions will be locked but the adjustment of the setpoint, date views, and maximum and minimum record views are allowed.

☐ F It allows the full lock, enabling only the date views and maximum and minimum record views.

- - Defines the time in seconds for the controller to activate.

NOTE: In options 3 and 4 the display is switched off if no keys are pressed and switched on when any key is pressed, remaining on for five seconds.

Note: One network must not have different equipment with the same address.

Err1	Error in sensor: Sensor disconnected or damaged.
LOC On	Functions lock.
LOC Off	Unlocking of functions.
OFF	Control functions off.
CLO	Adjustment or visualization of the date and time.
ECLO	Invalid date and/or time (adjust the clock).
ALrn	Alarm for failure to reach the setpoint.
ECAL	Contact Full Gauge Controls.
PPPP	Reconfigure the values of the functions.

A diagram showing the front panel of the device with a cable labeled "EASYPROG" connected to a port on the left side. The cable has a multi-pin connector at the other end.

TO PERFORM THE COMMUNICATION
WITH EASYPROG THIS EQUIPMENT MUST
NOT BE COMMUNICATING WITH SITRAD
SOFTWARE

13. ANNEXES - Reference Images

Image V

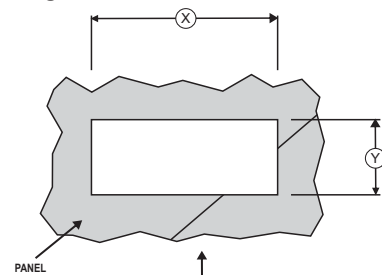


Image VI

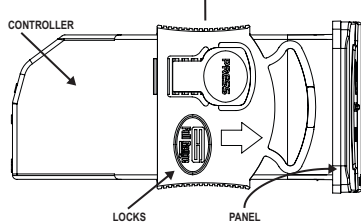
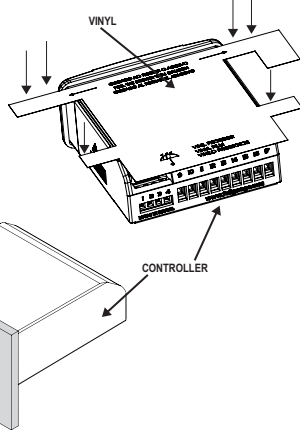


Image VII



ENVIRONMENTAL INFORMATION

Packaging:

The materials used in the packaging of Full Gauge products are 100% recyclable. Try to perform disposal through specialized recyclers.

Product:

The components used in Full Gauge controllers can be recycled and reused if disassembled by specialized companies.

Disposal:

Do not incinerate or dispose the controllers that have reached the end of their service as household garbage. Observe the laws in your area regarding disposal of electronic waste. If in doubt, please contact Full Gauge Controls.

WARRANTY - FULL GAUGE CONTROLS

Products manufactured by Full Gauge Controls, as of May 2005, have a two (02) year warranty, as of the date of the consigned sale, as stated on the invoice. They are guaranteed against manufacturing defects that make them unsuitable or inadequate for their intended use.

EXCEPTIONS TO WARRANTY

The Warranty does not cover expenses incurred for freight and/or insurance when sending products with signs of defect or faulty functioning to an authorized provider of technical support services. The following events are not covered either: natural wear and tear of parts; external damage caused by falls or inadequate packaging of products.

LOSS OF WARRANTY

Products will automatically lose its warranty in the following cases:

- The instructions for assembly and use found in the technical description and installation procedures in Standard IEC60364 are not obeyed;
- The product is submitted to conditions beyond the limits specified in its technical description;
- The product is violated or repaired by any person not a member of the technical team of Full Gauge Controls;
- Damage has been caused by a fall, blow and/or impact, infiltration of water, overload and/or atmospheric discharge.

USE OF WARRANTY

To make use of the warranty, customers must send the properly packaged product to Full Gauge Controls together with the invoice or receipt for the corresponding purchase. As much information as possible in relation to the issue detected must be sent to facilitate analysis, testing and execution of the service.

These procedures and any maintenance of the product may only be provided by Full Gauge Controls Technical Support services in the company's headquarters at Rua Júlio de Castilhos, 250 - CEP 92120-030 - Canoas - Rio Grande do Sul - Brasil

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