



MT-512E 2HP Faston^{Ver.13}

DIGITAL CONTROLLER AND INDICATOR FOR
HEATING OR COOLING WITH NATURAL
DEFROST THROUGH COMPRESSOR SHUTDOWN



Connector for
quick coupling



Manual
defrost



Functions
lockdown



Control functions
shutdown



Serial
programming



IP 65
FRONT
Protection
level

Have this manual in the palm of
your hand by FG Finder application.



CALUS
E251415



EVOLUTION

MT512E2HPFASTONV13-05T-16720

1. DESCRIPTION

Periodical defrost may be performed with **MT-512E 2HP Faston** by stopping the compressor (natural defrost) and forcing defrost manually. It is provided with a powerful 16A relay for actuating loads of up to 2HP, in addition to a command output combined with a timer for programming refrigeration and defrosting times. Another feature available is the turning off of the control functions, making the **MT-512E 2HP Faston** operate only as a temperature indicator. It is also provided with a configurable digital filter, which has the purpose of simulating mass increase in the environment sensor, thus increasing its response time, i.e., it renders the sensor response slower (delay). Through an intelligent function blocking system, it prevents unauthorized personnel from changing the control parameters. **MT-512E 2HP Faston** can also be set for heating.

Product conforming to UL Inc. (United States and Canada).

2. SAFETY RECOMMENDATIONS

- Check the controller for correct fastening;
- Make sure that the power supply is off and that it is not turned on during the controller installation;
- Read the present manual before installing and using the controller;
- Use adequate Personal Protective Equipament (PPE);
- For application at sites subject to water spills, such as refrigerated counters, install the protecting vinyl supplied with the controller;
- For protection under more critical conditions, we recommend the Ecase cover, which we make available as an optional item (sold separately);
- The installation procedures should be performed by a qualified technician.

3. APPLICATIONS

- Cold storages
- Reach-In Coolers / Stand Up Coolers
- Industrial heating / Cooling equipment
- Any other type of equipment requiring precise temperature control

4. TECHNICAL SPECIFICATIONS

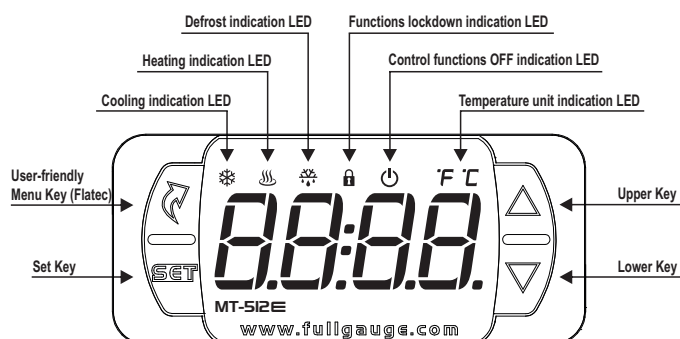
Power supply	MT-512E 2HP Faston: 115 or 230 Vac $\pm 10\%$ * (50/60 Hz) MT-512EL 2HP Faston: 12 or 24 Vdc or Vac $\pm 10\%$ *
Approximate consumption	2,5VA
Control temperature (°C)	- 50 to 105°C (-58 to 221°F)
Operating temperature	0 to 50°C / 32 to 122°F
Operating humidity	10 to 90% RH (without condensation)
Resolution	0.1°C
Maximum load current (°°°)	16 A for resistive-type loads and 12 A for inductive-type loads
Maximum load power (°°°)	2HP
Protection level	IP 65 (frontal)
Dimensions (mm)	76 x 34 x 84 mm (Width x Height x Depth)
Cutout dimensions (mm)	X = 71 $\pm 0,5$ Y = 29 $\pm 0,5$ (see image V)

(*) Admissible variation in relation to the voltage rating.

(°°°) This instrument measures and controls temperatures of up to 200°C/392°F, using the silicone sensor cable SB59 (sold separately).

(°°°) For higher loads, use contactor.

5. INDICATIONS AND KEYS



6. WIRING DIAGRAM

6.1. Identifications (see Images I to IV)

- **Image I:** MT-512E 2HP Faston, supplied at 115 Vac.
- **Image II:** MT-512E 2HP Faston, supplied at 230 Vac.
- **Image III:** MT-512EL 2HP Faston, supplied at 12 Vac/dc.
- **Image IV:** MT-512EL 2HP Faston, supplied at 24 Vac/dc.

Image I: MT-512E 2HP - 115Vac

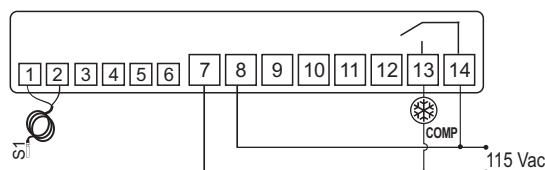


Image II: MT-512E 2HP - 230 Vac

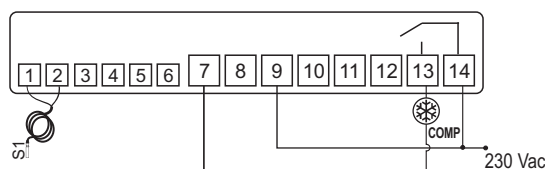


Image III: MT-512EL 2HP - 12Vac/dc

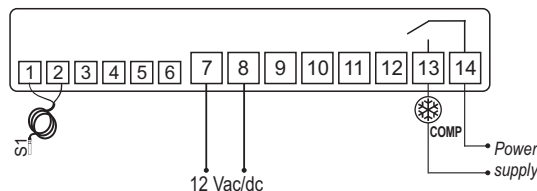
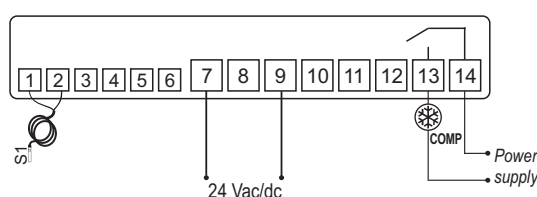
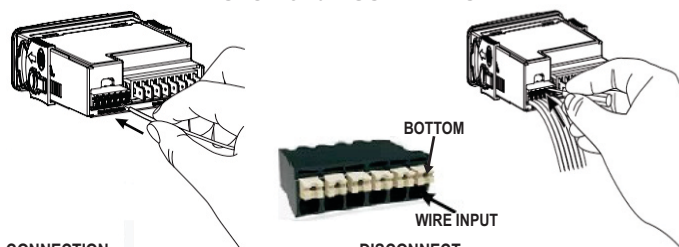


Image IV: MT-512EL 2HP - 24Vac/dc



NEW CONNECTION SYSTEM (QUICK COUPLING): FASTON and PUSH-IN FAST



CONNECTION:

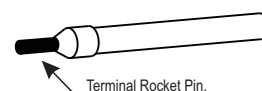
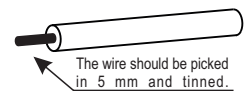
- Hold the wire near its end and insert it into the desired slot.
- If necessary, press the bottom to assist the connection.

DISCONNECT:

- To disconnect the cord, press the bottom and remove it.

NOTE:

- In the Push-In connectors the maximum wire gauge that can be used is 1.5mm².
- The wires must be tinned or use Rocket Pin terminals with a maximum gauge of 0.75mm².

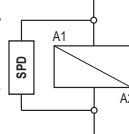


6.1. Temperature sensor connection

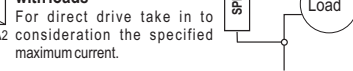
- Connect the **sensor S1** wires to terminals "1 and 2" spring type connector. The polarity is not relevant.
- Length of the sensor cables can be increased by user himself to up to 200 meters, using a PP 2x24 AWG cable.

Surge protective

Wiring diagram for
installation of SPD in
magnetic contactor



Wiring diagram for
installation of SPD in line
with loads



6.2. Recommendations of IEC60364 standard

- Install overload protectors in the controller supply.
- Install transient suppressors – suppressor filter RC – in the circuit to increase the service life of the controller relay. See connection instructions of the filter on the previous page.
- The sensor cables may be together, but not in the same conduit where the power supply of the controller and/or of the loads passes through.

7. FIXING PROCEDURE

- Cutout the panel plate (Image V - item 13) where the controller will be fixed, with dimensions $X = 71 \pm 0,5 \text{ mm}$ and $Y = 29 \pm 0,5 \text{ mm}$;
- Remove the side locks (Image VI - item 13): To do this, squeeze the elliptical central part (with the Logo Full Gauge Controls) and move the latches back;
- Pass the wires through the cutout of the plate (image VII - Item 13) and make the electrical installation as described in item 6;
- Insert the controller into the panel cutout, from the outside in;
- Replace the latches and push them until they are pressed against the panel, securing the controller to the housing (see arrow in Figure VI - item 13);
- Adjust the parameters as described in item 9.

⚠ WARNING: for installations requiring liquid-tight sealing, the cut-off for the installation of the controller should be at most 70.5x29mm. The side latches must be secured so that they press the rubber sealing to prevent infiltration between the cutout and the controller.

Vinyl protector - Image IX (item 13)

Protects the controller should when installed in a place with splashing water, such as in refrigerated counters. This adhesive vinyl accompanies the instrument, on the packaging.

⚠ IMPORTANT: Apply only after completing electrical connections.

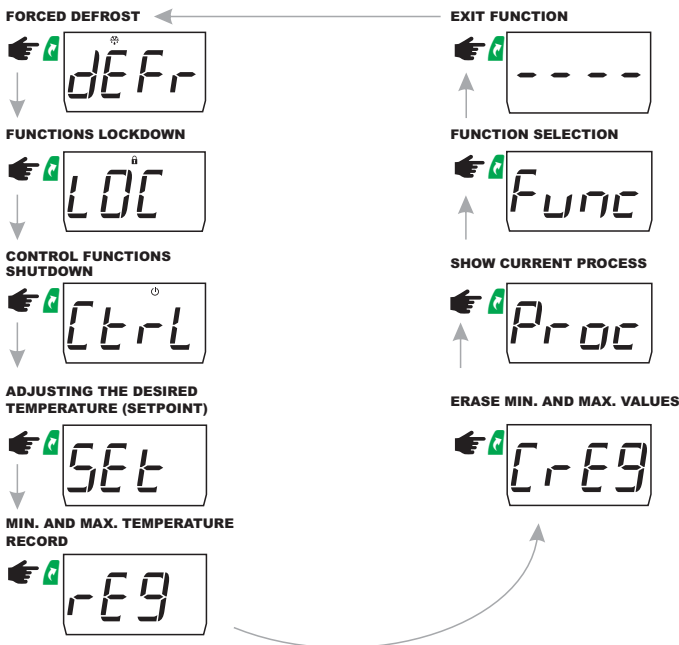
- Retract the lateral locks (Image VI - item 13);
- Remove the protective film from the adhesive side of the vinyl;
- Apply the vinyl over the whole top, folding the flaps, as indicated by the arrows - Image IX (item 13);
- Reinstall the latches.

NOTE: The vinyl is transparent, allowing to visualize the electric scheme of the instrument.

8. ADJUSTMENT OF THE SETPOINT AND PARAMETERS

8.1. Quick Access Menu Map

By pressing **⏏** (F1atec), it is possible to navigate through the function menus. For more details, see chapter 8.3. See the functions map below:



8.2. Quick access keys map

When the controller is on temperature display mode, the following keys serve as a shortcut for the following functions:

	Hold down for 5 seconds: turn on/turn off the control functions.
	Hold down for 2 seconds: setpoint adjustment.
	Quick touch: current process display.
	Quick touch: maximum and minimum temperatures display (record).
	Pressed simultaneously: access to functions selection.

8.3. Basic operations

8.3.1. Adjustment of the Setpoint (desired temperature)

Press the key **⏏** for 2 seconds until the message **SEt** is displayed. Releasing the key will display the control temperature currently adjusted.

Use the keys **⬅** or **➡** to modify the value and press **⏏** for recording.

The desired temperature can also be changed by the facilitated menu (see map in item 8.1) or by the function **F02**: see item 8.4.2.

8.3.2. Manual Defrost

Manual defrost is activated by the facilitated menu. Press the key **⏏** (short touch) until the message **dEFr** (led flashing) is displayed. Then press the key **⏏** (short touch) to select. The message **dEFr** **On** (led on) will be displayed.

In order to disable the manual defrost, press the key **⏏** (short touch) until the message **dEFr** (led flashing) is displayed. Press the key **⏏** (short touch) to select. The message **dEFr** **Off** (led off) will be displayed.

The manual defrost process also can be activated/deactivated by pressing the key **⏏** for 4 seconds.



8.3.3. Function blocking

The activation of function blocking feature allows safety against undue alterations of the Setpoint and of the other parameters. In this condition, when trying to alter the values, the message **LOC** will be displayed. However, the parameters can still be seen.

In order to perform the function blocking the parameter **F22** (Time for function blocking) must be set with the value above 14 (if below 15, **no** will be displayed, which means function blocking is prevented).

With the key **⏏** (short touch), select , then press **⏏** (short touch), and keep pressing the key **⏏** until the message **LOC** is displayed.

Releasing the key will display the message **On**.



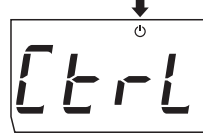
To unblock, turn the controller off, and then turn it on again with the key **⏏** pressed. Keep the key pressed until the message **LOC** is displayed. After releasing it, the message **Off** will be displayed.

8.3.4. Turning the Control Functions Off

Turning the control functions off will make the controller start operating just as a temperature indicator and the output relay remains off.

How the operation of turning the control functions off is made shall depend on the parameter **F21** setting (Turning the control functions off).

With the key **⏏** (short touch), select and then press **⏏** (short touch) to confirm.



Soon the message **Ctrl Off** will be displayed and the temperature display will be alternated with the message **Off**.

For turning the control functions on again, apply the same procedure used for turning off, selecting with the key **⏏** (short touch), . When pressing the key **⏏** the message **Ctrl On** will be displayed.

Also is possible turn on/turn off the control functions by pressing the key **⏏** for 5 seconds.

NOTE: When turning the control functions on again, the MT-SI2E 2HP Faston will continue to respect the functions **F09** (Minimum output-off time) and **F12** (initial status when powering the instrument on).

8.3.5. Viewing the Processes

For viewing the status and the time elapsed, press **⏏** (short touch).

The controller will display the current process, which may be with the following messages:

---	Control off
dEL	Initial delay
rEFr	Refrigeration
HEt	Heating
dEFr	Defrost

8.3.6. Minimum and Maximum Temperature Recording

Pressing the key **⏏** or also by the facilitated menu (see map in item 8.1) the message **rEg** will be displayed, and then the minimum and maximum temperatures will be recorded.

To delete the current minimum and maximum values, press the key **⏏** (short touch) until the message **CrEg** is displayed. Press the key **⏏** to confirm.

8.3.7. Selection of Temperature Measurement Unit

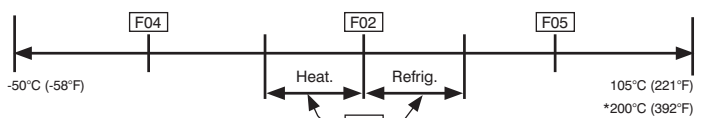
For defining the unit with which the instrument will operate enter the function **F01** with access code 231 and press the key **⏏**. Then, select the unit by pressing the keys **⬅** or **➡**: the units **°C** or **°F** will be displayed. Press the key **⏏** to confirm the selection. The indication corresponding to the unit (**C** or **F**) will be displayed.

NOTE: Every time the unit is changed, the parameters should be reset, since they assume the 'standard' values of the parameter's table.

8.4. Advanced operations

- NOTE 1: The graph below illustrates the meaning of temperature-related parameters.

- NOTE 2: The access to all parameters is protected by the access code: see item 8.4.3 (F01).



*Only if a silicone sensor cable is used (SB59)

8.4.1. Adjustment of the parameters

Access the function by pressing simultaneously the keys and or by the facilitated menu. When is displayed, press the key (short touch). Use the keys or to enter with the access code and, when ready, press . Use the keys or to access the desired function. After selecting the function, press the key (short touch), to view the value set for that function. Use the keys or to alter the value and press to memorize the value set and return to the function menu. To exit the menu and return to the normal operation (temperature indication), press (long touch) until is displayed.

NOTE 1: If function blocking is active, pressing the keys or , the controller will display the message and parameters will not be allowed to be altered.
NOTE 2: 15 seconds after supplying the access code and/or after setting a parameter, with no touches in the buttons, the controller returns to the operation mode and the access code will have to be entered again in function F01.

8.4.2. Parameters table

Fun	Description	CELSIUS				FAHRENHEIT			
		Min	Max	Unit	Standard	Min	Max	Unit	Standard
F01	Access codes	-	-	-	-	-	-	-	-
F02	Desired temperature (Setpoint)*	-50	200	°C	4	-58	392	°F	39
F03	Indication shifting (Offset)	-5.0	5.0	°C	0	-9	9	°F	0
F04	Minimum setpoint allowed to the user	-50	200	°C	-50	-58	392	°F	-58
F05	Maximum setpoint allowed to the user	-50	200	°C	75	-58	392	°F	167
F06	Control differential (hysteresis)	0.1	20.0	°C	1.0	1	36	°F	1
F07	Operation mode	0-cool.	1-heat.	-	0-cool.	0-cool.	1-heat.	-	0-cool.
F08	Minimum output-on time	no	999	sec	20	no	999	sec	20
F09	Minimum output-off time	no	999	sec	20	no	999	sec	20
F10	Refrigeration time (defrost interval)	1	999	min	240	1	999	min	240
F11	Defrost time	no	999	min	30	no	999	min	30
F12	Initial state when powering the instrument on	0-cool.	1-defr.	-	0-cool.	0-cool.	1-defr.	-	0-cool.
F13	Locked temperature indication during defrost	no	yes.	-	no	no	yes	-	no
F14	Instrument powering-on delay	no	240	min	no	no	240	min	no
F15	Additional time to the end of the first cycle	no	240	min	no	no	240	min	no
F16	Compressor situation with damaged sensor	0	2	-	0	0	2	-	0
F17	Compressor-on time in the event of error	1	999	min	15	1	999	min	15
F18	Compressor-off time in the event of error	1	999	min	15	1	999	min	15
F19	Digital filter intensity	no	9	-	no	no	9	-	no
F20	Function blocking time	no	60	sec	no	no	60	sec	no
F21	Turning the control functions off	no	4	-	no	no	4	-	no

*The minimum and maximum values depend on the values configured in and . Legend: = yes = no

8.4.3. Parameters description

F01 - Access codes:

The **MT-SIZE 2HP Faston** is provided with two different access codes:
 Allows changing the advanced parameters.
 Allows selecting the temperature unit: Celsius or Fahrenheit.

F02 - Desired temperature (Setpoint):

This is the reference value for temperature control, i.e., the desired temperature to maintain in the controlled environment, or the temperature at which the load supply output is turned off.

F03 - Indication shifting (Offset):

It allows the offsetting of any temperature deviations in view of the sensor replacement or alteration in the cable length.

F04 - Minimum setpoint allowed to the user:

Avoid selection, by mistake, of extremely low setpoint temperatures.

F05 - Maximum setpoint allowed to the user:

Avoid selection, by mistake, of extremely high setpoint temperatures.

F06 - Control differential (hysteresis):

This is the difference in temperature (hysteresis) between turning the refrigeration (or heating) ON and OFF.

Examples:

- **Refrigeration:** One wants to control the temperature at 4.0 °C with a differential of 1.0 °C: the output will be turned off at 4.0 °C and turned on again at 5.0 °C (4.0 + 1.0).
- **Heating:** One wants to control the temperature at 30.0 °C with a differential of 5.0 °C: the output will be turned off at 30.0 °C and turned on again at 25.0 °C (30.0 – 5.0).

NOTE: Using very low hysteresis values will cause a high frequency at the on and off action of the relay, reducing its service life.

F07 - Operation mode:

Allows selecting the controller operation mode:
 Refrigeration
 Heating

F08 - Minimum output-on time:

This is the minimum time in which the load will remain on, i.e., the interval between the last start and the next stop.

F09 - Minimum output-off time:

This is the minimum time in which the load will remain off, i.e., the interval between the last stop and the next start. In the case of refrigeration, one relieves the discharge pressure, increasing the compressor service life.

F10 - Refrigeration time (defrost interval):

Corresponds to the time in which the controller will operate in refrigeration. After this period, the controller starts the defrost process.

F11 - Defrost time:

This is the defrost duration time. Within this period, the relay will remain off. After this period, the controller will return to the refrigerated state.

F12 - Initial state when powering the instrument on:

When selecting the option (Refrigeration), the controller starts the refrigeration. When selecting the option (Defrost), the system will perform defrost when the controller is powered on. Duration of defrost will be according to parameter F11.

F13 - Locked temperature indication during defrost:

Select the acronym for not locking the indication and to lock it. With the indication locked, this will only be released at the next refrigeration cycle after the temperature reaches again this 'locked' value or after 15 minutes in refrigeration (as a safety measure).

F14 - Instrument powering-on delay:

When the instrument is turned on, this may remain for a while with the control disabled, delaying the process start. Within this period, it works only as a temperature indicator. This delay may occur with the compressor or with defrost (when defrost is set at the start). The goal is to avoid power demand peaks upon return thereof after fault, when several pieces of equipment are connected in the same electric grid. The delays should be adjusted at different values for each piece of equipment.

NOTE: After the end of delay, the 'minimum output-off time' count is started (if it has been set in parameter F09).

F15 - Additional time to the end of the first cycle:

It is used to increase the working time only of the first refrigeration cycle, increasing the efficiency.

F16 - Compressor situation with damaged sensor:

If the temperature sensor is undergoing short circuit, turned off or is off the measuring range, the compressor assumes the state set in this parameter:

Compressor off.
 Compressor on.
 Cycling according to times defined in F17 and F18.

NOTE: If it is in heating mode, and with some error, the output will be turned off.

F17 - Compressor-on time in the event of error:

It defines the minimum time during which the compressor will remain on, if the sensor is off or outside the measuring range.

F18 - Compressor-off time in the event of error:

It defines the minimum time during which the compressor will remain off, if the sensor is off or outside the measuring range.

F19 - Digital filter intensity:

This filter has the purpose of simulating thermal mass increase in the sensor, thus increasing its response time (thermal inertia). The greater the value set in this function, the greater the sensor response delay will be.

F20 - Function blocking time:

This functionality being active, the setpoint and the other parameters will be protected against undue alterations, with only the setpoint and the parameters being visualized. In order to block the functions, please refer to item 8.3.3. Function blocking.

F21 - Turning the control functions off:

Authorizes switching off the control functions (see item 8.3.4).
 Disables the control functions shutdown.
 Enables activation/deactivation of the control functions only if the functions are unlocked.
 Enables activation/deactivation of the control functions even if the functions are locked.
 Enables activation/deactivation of the control functions only if the functions are unlocked.*
 Enables activation/deactivation of the control functions even if the functions are locked.*

* When F21 is configured as 3 or 4 and the control functions shutdown is activated, the controller will turn off the display, keeping only the indication light on. If any key is touched the display turns on by 5 seconds, turning off again until a new key is touched.

9. DISPLAY SIGNALINGS

Err	Error in sensor: Sensor disconnected or damaged.
OFF	Control functions off.
defr On	Manual activation of the defrost process.
defr OFF	Manual activation of the cooling process.
LOC On	Temper proof function.
LOC OFF	Unlocking of functions.
PPPP	Reconfigure the values of the functions.

10. GLOSSARY OF ACRONYMS

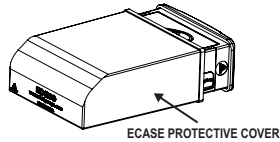
- **°C:** Temperature in Celsius degrees.
- **°F:** Temperature in Fahrenheit degrees.
- **Defr:** Defrost.
- **LOC:** Blocked.
- **No:** No.
- **OFF:** Turned off/disabled.
- **ON:** Turned on, enabled.
- **Refr:** Refrigeration.
- **SET** (as in "Setting") (setting or configuration).
- **Vac:** Electrical voltage (volts) of alternating current.
- **Vdc:** Electrical voltage (volts) of direct current.
- **Yes:** Yes.

11. OPTIONAL ITEMS - Sold Separately

Ecase protective cover

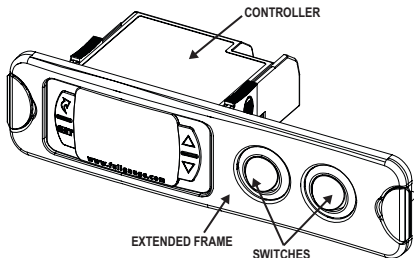
It is recommended for the Evolution line, keeps water from entering the back part of the instrument. It also protects the product when the installation site is washed.

NOTE: Ecase is compatible with the use of small type Faston terminals, usually with silicone protection.



Extended frame

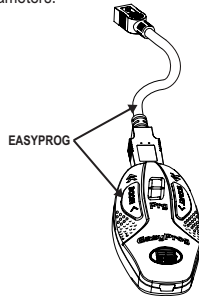
It allows the installation of Evolution line controllers with sizes 76 x 34 x 77 mm in various situations, since it does not require precision in the notch of the instrument fitting panel. The frame integrates two switches of 10 Amperes that may be used to actuate interior light, air curtain, fan, and others.



EasyProg - version 2 or higher

It is an accessory that has as its main function to store the parameters of the controllers. At any time, you can load new parameters of a controller and unload them on a production line (of the same controller), for example. It has three types of connections to load or unload the parameters:

- **Serial RS-485:** It connects via RS-485 network to the controller (only for controllers that have RS-485).
- **USB:** It can be connected to the computer via the USB port, using Sitrad's Recipe Editor.
- **Serial TTL:** The controller can be connected directly to EasyProg by the TTL Serial connection.



12. ANNEXES - Reference Images

Image V

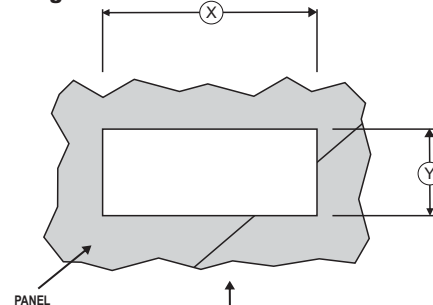


Image X

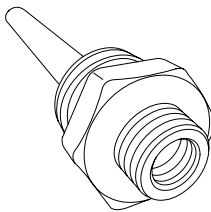


Image VI

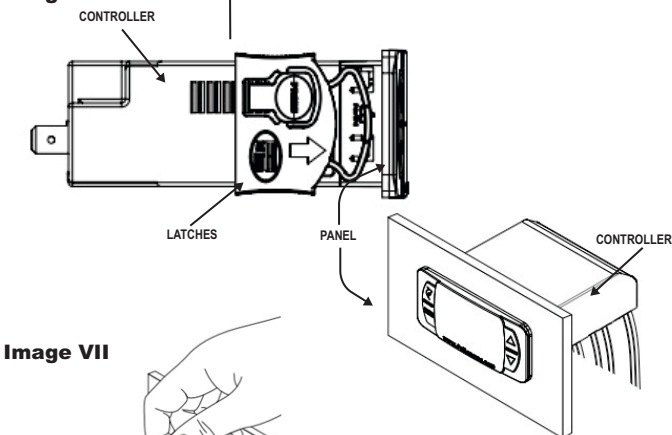
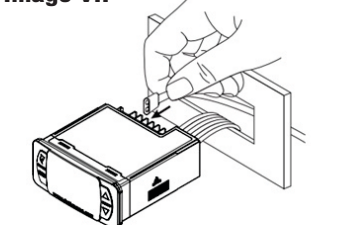


Image VII



For correct and safe installation, make all connections before securing the controller.

IMPORTANT:

Faston connectors should be protected with covers, preferably silicone.

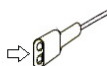


Image VIII

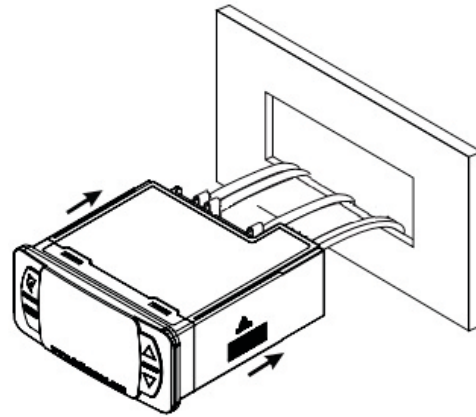
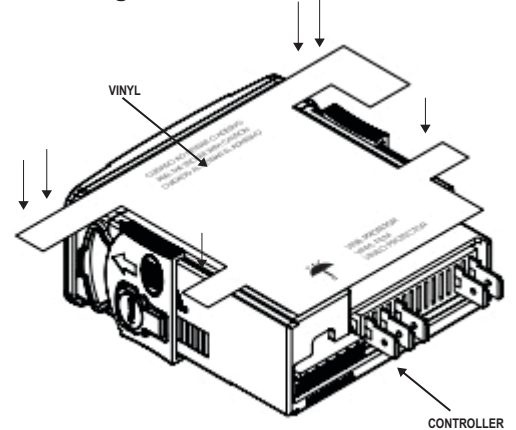


Image IX



ENVIRONMENTAL INFORMATION

Packaging:

The materials used in the packaging of Full Gauge products are 100% recyclable. Try to perform disposal through specialized recyclers.

Product:

The components used in Full Gauge controllers can be recycled and reused if disassembled by specialized companies.

Disposal:

Do not incinerate or dispose the controllers that have reached the end of their service as household garbage. Observe the laws in your area regarding disposal of electronic waste. If in doubt, please contact Full Gauge Controls.

WARRANTY - FULL GAUGE CONTROLS

Products manufactured by Full Gauge Controls, as of May 2005, have a two (02) year warranty, as of the date of the consigned sale, as stated on the invoice. They are guaranteed against manufacturing defects that make them unsuitable or inadequate for their intended use.

EXCEPTIONS TO WARRANTY

The Warranty does not cover expenses incurred for freight and/or insurance when sending products with signs of defect or faulty functioning to an authorized provider of technical support services. The following events are not covered either: natural wear and tear of parts; external damage caused by falls or inadequate packaging of products.

LOSS OF WARRANTY

Products will automatically lose its warranty in the following cases:

- The instructions for assembly and use found in the technical description and installation procedures in Standard IEC60364 are not obeyed;
- The product is submitted to conditions beyond the limits specified in its technical description;
- The product is violated or repaired by any person not a member of the technical team of Full Gauge Controls;
- Damage has been caused by a fall, blow and/or impact, infiltration of water, overload and/or atmospheric discharge.

USE OF WARRANTY

To make use of the warranty, customers must send the properly packaged product to Full Gauge Controls together with the invoice or receipt for the corresponding purchase. As much information as possible in relation to the issue detected must be sent to facilitate analysis, testing and execution of the service.

These procedures and any maintenance of the product may only be provided by Full Gauge Controls Technical Support services in the company's headquarters at Rua Júlio de Castilhos, 250 - CEP 92120-030 - Canoas - Rio Grande do Sul - Brasil